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## I. Listing of The Claims

1. Cancelled.

2. (Currently Amended): The wheel end assembly of claim 7 claim-1 wherein said wheel bearing comprises:

a knuckle flange adapted to connect said wheel end assembly to a vehicle, said knuckle flange having an inner diameter that defines an inboard outer race and an outboard outer race;

an inboard inner race and an outboard inner race supported on said bearing shaft; and

a plurality of bearing elements, a first portion of said bearing elements being positioned between said inboard outer race and said inboard inner race and a second portion of said bearing elements being positioned between said outboard outer race and said outboard inner race:

said flange portion of said bearing shaft engaging said inboard inner race to support said wheel bearing and to induce a pre-load into said wheel bearing.

3. (Original): The wheel end assembly of claim 2 v/herein said outboard inner race is integrally formed within the bearing shaft.

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- 4. (Original): The wheel end assembly of claim 2 v/herein said wheel hub includes a brake rotor having a braking ring, said braking ring and said brake rotor being integrally formed with one another.
- 5. (Original): The wheel end assembly of claim 2 wherein said wheel hub and said bearing shaft are integrally formed with one another.
  - Cancelled.
- 7. (Currently Amended): The wheel end assembly of claim 6 wherein A wheel end assembly comprising:
  - a bearing shaft having an inboard end and an outboard end;
  - a wheel hub mounted onto said outboard end of said bearing shaft;
- a detachable outboard joint mounted onto said inboard end of said bearing shaft; and
- a wheel bearing mounted onto said bearing shaft between said inboard end and said outboard end:

said inboard end of said bearing shaft including a flange portion, said flange portion providing a support to keep said wheel bearing positioned onto said bearing shaft and to induce a pre-load into said wheel bearing such that said pre-load is maintained on said wheel bearing when said outboard joint is removed from said wheel end assembly:

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<u>said outboard joint including a bell housing, said bell housing having a</u>

narrowed neck portion defining a bell housing inner surface, said bell housing

inner surface having a polygon shape, said bearing shaft presenting an outer

surface at said inboard end, said outer surface of said bearing shaft presenting a

polygon shape corresponding to said polygon shaped bell housing inner surface

such that said bell housing engages said bearing shaft and rotationally locks said

bell housing and said bearing shaft to one another;

said polygonal shaped bell housing inner surface and said polygonal

shaped outer surface of said bearing shaft being are tapered along a longitudinal

axis of said wheel end assembly.

8. Cancelled.

9. (Currently Amended): The wheel end assembly of claim 8

wherein

A wheel end assembly comprising:

a bearing shaft having an inboard end and an outboard end;

a wheel hub mounted onto said outboard end of said bearing shaft;

a detachable outboard joint mounted onto said inboard end of said bearing

shaft;

a wheel bearing mounted onto said bearing shaft between said inboard

end and said outboard end;

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said inboard end of said bearing shaft including a flange portion, said

flange portion providing a support to keep said wheel bearing positioned onto

said bearing shaft and to induce a pre-load into said wheel bearing such that said

pre-load is maintained on said wheel bearing when said outboard joint is

removed from said wheel end assembly;

said outboard joint including a bell housing, said bell housing having a

narrowed neck portion defining a bell housing inner surface, said pell housing

inner surface having a polygon shape, said bearing shaft presenting an outer

surface at said inboard end, said outer surface of said bearing shaft presenting a

polygon shape corresponding to said polygon shaped bell housing inner surface

such that said bell housing engages said bearing shaft and rotationally locks said

bell housing and said bearing shaft to one another;

said polygon shaped outer surface of said bearing shaft being formed

within said flange portion of said bearing shaft; and

a notch extends extending circumferentially around a por:ion of said

polygon shaped outer surface of said bearing shaft, and said hell housing

includes including at least one window formed within said narrowed neck, said

wheel end assembly further including a retaining clip inserted through said at

least one window and engaging said notch of said bearing shaft to secure said

bell housing to said bearing shaft.

10. Cancelled.

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11. Cancelled.

12. (Currently Amended): The wheel-end-assembly of claim 11

wherein

A wheel end assembly comprising:

a bearing shaft having an inboard end and an outboard end;

a wheel hub mounted onto said outboard end of said bearing shaft;

a detachable outboard joint mounted onto said inboard end of said bearing

shaft;

a wheel bearing mounted onto said bearing shaft between said inboard

end and said outboard end;

said inboard end of said bearing shaft including a flange portion, said

flange portion providing a support to keep said wheel bearing positioned onto

said bearing shaft and to induce a pre-load into said wheel bearing such that said

pre-load is maintained on said wheel bearing when said outboard joint is

removed from said wheel end assembly;

said outboard joint including a bell housing, said bell housing having a

narrowed neck portion defining a bell housing inner surface, said pell housing

inner surface having a polygon shape, said bearing shaft presenting an outer

surface at said inboard end, said outer surface of said bearing shaft presenting a

polygon shape corresponding to said polygon shaped bell housing inner surface

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such that said bell housing engages said bearing shaft and rotationally locks said

bell housing and said bearing shaft to one another;

said bearing shaft including a ring mounted thereon, said ring positioned

between said wheel bearing and said flange portion of said bearing shaft and

presenting an outer surface, said polygon shaped outer surface of said bearing

shaft being formed in said outer surface of said ring; and

a notch extends extending circumferentially around a portion of said

polygon shaped outer surface of said ring, and said bell housing includes

including at least one window formed within said narrowed neck, said wheel end

assembly further including a retaining clip inserted through said at least one

window and engaging said notch of said ring to secure said bell housing to said

bearing shaft.

13. (Currently Amended): The wheel end assembly of claim 12

claim-11 wherein said ring includes a splined inner diameter and said bearing

shaft includes a splined outer diameter, said spline of said ring engaging said

spline of said bearing shaft such that said ring is rotationally locked onto said

bearing shaft.

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14. (Currently Amended);

The wheel-ond assembly of claim 11

wherein

A wheel end assembly comprising:

a bearing shaft having an inboard end and an outboard end;

a wheel hub mounted onto said outboard end of said bearing shaft;

a detachable outboard joint mounted onto said inboard end of said bearing

shaft; and

a wheel bearing mounted onto said bearing shaft between said inboard

end and said outboard end;

said inboard end of said bearing shaft including a flange portion, said

flange portion providing a support to keep said wheel bearing positioned onto

said bearing shaft and to induce a pre-load into said wheel bearing such that said

pre-load is maintained on said wheel bearing when said outboard joint is

removed from said wheel end assembly;

said outboard joint including a bell housing, said bell housing having a

narrowed neck portion defining a bell housing inner surface, said bell housing

inner surface having a polygon shape, said bearing shaft presenting an outer

surface at said inboard end, said outer surface of said bearing shaft presenting a

polygon shape corresponding to said polygon shaped bell housing inner surface

such that said bell housing engages said bearing shaft and rotationally locks said

bell housing and said bearing shaft to one another;

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said bearing shaft including a ring mounted thereon, said ring positioned between said wheel bearing and said flange portion of said bearing shaft and presenting an outer surface, said polygon shaped outer surface of said bearing shaft being formed in said outer surface of said ring;

said ring includes including an inboard face having a plurality of axial extending ridges, said flange portion of said bearing shaft engaging said axially extending ridges such that said ring is rotationally locked onto said hearing shaft.

- 15. (Currently Amended): The wheel end assembly of claim 12 claim 11 wherein a notch extends circumferentially around a portion of said polygon shaped outer diameter of said ring, and a groove extends around said bell housing inner diameter, said wheel end assembly further including a retaining ring positioned within said groove within said bell housing, said retaining ring engaging said groove and said notch of said ring to secure said bell housing to said bearing shaft.
  - 16. (Currently Amended): A wheel end assembly corr prising:
  - a bearing shaft having an inboard end and an outboard end;
  - a wheel hub mounted onto said outboard end of said bearing shaft;
- a wheel bearing mounted onto said bearing shaft between said inboard end and said outboard end, said inboard end of said bearing shaft including a flange portion, said flange portion providing a support to keep said v/heel bearing

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positioned onto said bearing shaft and to induce a pre-load into said wheel

bearing such-that said pre-load is maintained on said-wheel bearing-when said

outboard-joint is removed from said wheel end assembly; and

a detachable outboard joint mounted onto said inboard end of said bearing

shaft, said outboard joint including a bell housing, said bell housing having a

narrowed neck portion defining a bell housing inner surface, said bell housing

inner surface having a polygon shape and being axially tapered along a

longitudinal axis of the wheel end assembly, said flange portion of said bearing

shaft presenting an outer surface having a polygon shape and an axial taper

corresponding to said polygon shaped bell housing inner surface such that said

bell housing engages said flange portion of said bearing shaft and rotationally

locks said bell housing and said bearing shaft to one another.

17. (Original); The wheel end assembly of claim 16 wherein said

wheel bearing comprises:

a knuckle flange adapted to connect said wheel end assembly within a

vehicle, said flange having an inner diameter that defines an inboard outer race

and an outboard outer race:

an inboard inner race and an outboard inner race supported on said

bearing shaft; and

a plurality of bearing elements, a first portion of said bearing elements

being positioned between said inboard outer race and said inboard inner race

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and a second portion of said bearing elements being positioned between said

outboard outer race and said outboard inner race:

said flange portion of said bearing shaft engaging said inboard inner race

to support said wheel bearing and to induce a pre-load into said wheel bearing.

18. (Original): The wheel end assembly of claim 17 wherein said

outboard inner race is defined by an outer surface of said bearing shaft.

19. (Original): The wheel end assembly of claim 17 wherein said

wheel hub includes a brake rotor having a braking ring, said braking ring and said

brake rotor being integrally formed with one another.

20. (Original): The wheel end assembly of claim 17 wherein said

wheel hub and said bearing shaft are integrally formed with one another.

21. (Original): The wheel end assembly of claim 16 wherein a notch

extends circumferentially around a portion of said polygon shaped outer surface

of said flange portion of said bearing shaft, and said bell housing of said outboard

joint includes at least one window formed within said narrowed neck, said wheel

end assembly further including a retaining clip inserted through said at least one

window and engaging said notch of said bearing shaft to secure said bell housing

to said bearing shaft.

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to secure said bell housing to said bearing shaft.

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22. (Original): The wheel end assembly of claim 16 wherein a notch extends circumferentially around a portion of said polygon shaped outer surface of said flange portion of said bearing shaft, and a groove extends around said bell housing inner surface, said wheel end assembly further including a retaining ring positioned within said groove within said bell housing, said retaining ring engaging said groove and said notch of said flange portion of said bearing shaft

- 23. (Currently Amended): A wheel end assembly comprising:
- a bearing shaft having an inboard end and an outboard end;
- a wheel hub mounted onto said outboard end of said bearing shaft;

a wheel bearing mounted onto said bearing shaft between said inboard end and said outboard end, said inboard end of said bearing shaft including a flange portion, said flange portion providing a support to keep said wheel bearing positioned onto said bearing shaft and to induce a pre-load into said wheel bearing such that said pre-load is maintained on said wheel bearing when said outboard joint is removed from said wheel end assembly:

a ring mounted onto said bearing shaft between said wheel bearing and said flange portion, said ring being rotationally locked to said bearing shaft; and

a detachable outboard joint mounted onto said inboard end of said bearing shaft, said outboard joint including a bell housing, said bell housing having a BRINKS, HOFER, ET AL

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narrowed neck portion defining a bell housing inner surface, saic bell housing

inner surface having a polygon shape and being axially tapered along a

longitudinal axis of said wheel end assembly, said ring presen:ing an outer

surface having a polygon shape and an axial taper corresponding to said polygon

shaped bell housing inner surface such that said bell housing engages said ring

and rotationally locks said bell housing and said ring to one another.

*2*4. (Original): The wheel end assembly of claim 23 wherein said

wheel bearing comprises:

a knuckle flange adapted to connect said wheel end assembly within a

vehicle, said flange having an inner diameter that defines an inboard outer race

and an outboard outer race;

an inboard inner race and an outboard inner race supported on said

bearing shaft; and

a plurality of bearing elements, a first portion of said bearing elements

being positioned between said inboard outer race and said inboard inner race

and a second portion of said bearing elements being positioned between said

outboard outer race and said outboard inner race;

said flange portion of said bearing shaft engaging said inboard inner race

to support said wheel bearing and to induce a pre-load into said wheel bearing.

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25. (Original): The wheel end assembly of claim 24 wherein said

outboard inner race is defined by an outer surface of said bearing shaft.

26. (Original): The wheel end assembly of claim 24 wherein said

wheel hub includes a brake rotor having a braking ring, said braking ring and said

brake rotor being integrally formed with one another.

27. (Original): The wheel end assembly of claim 24 wherein said

wheel hub and said bearing shaft are integrally formed with one another.

28. The wheel end assembly of claim 23 wherein a notch (Original):

extends circumferentially around a portion of said polygon shaped outer surface

of said ring, and said bell housing includes at least one window formed within

said narrowed neck, said wheel end assembly further including a retaining clip

inserted through said at least one window and engaging said notch of said ring to

secure said bell housing to said bearing shaft.

29. The wheel end assembly of claim 23 wherein said (Original):

ring includes a splined inner diameter and said bearing shaft includes a splined

outer diameter, said spline of said ring engaging said spline of said bearing shaft

such that said ring is rotationally locked onto said bearing shaft.

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30. (Original): The wheel end assembly of claim 23 wherein said ring includes an inboard face having a plurality of axial extending ridges, said flange portion of said bearing shaft engaging said axially extending ridges such said ring is rotationally locked onto said bearing shaft.

31. (Original): The wheel end assembly of claim 23 wherein a notch extends circumferentially around a portion of said polygon shaped outer surface of said ring, and a groove extends around said bell housing inner surface, said wheel end assembly further including a retaining ring positioned within said groove within said bell housing, said retaining ring engaging said groove and said notch of said ring to secure said bell housing to said bearing shaft.